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REQUEST FOR FILING A CONTINUATION-IN-PART PATENT APPLICATION
UNDER 37 CFR 1.53(b)

Attorney Docket No: 34013-00015P1
Client Reference No.: D-97001

Inventor(s): Robert K. Wade

Title: "BI-DIRECTIONAL WAVELENGTH DIVISION
MULTIPLEXING/DEMULTIPLEXING DEVICES"

Pending Prior U.S. Patent Application No.: 09/257,045

Prior Art Unit: 2731

Prior Examiner: R. Wise

and

Pending Prior U.S. Patent Application No.: 09/323,094

Prior Art Unit: 2874

Prior Examiner: Unassigned

and

Pending Prior U.S. Patent Application No.: 09/342,142

Prior Art Unit: 2874

Prior Examiner: K. White

and

Pending Prior U.S. Patent Application No.: 09/382,492

Prior Art Unit: 2874

Prior Examiner: Unassigned

and

Pending Prior U.S. Patent Application No.: 09/382,624

Prior Art Unit: 2733

Prior Examiner: Unassigned

and

Pending Prior U.S. Patent Application No.: 09/363,041

Prior Art Unit: 2874

Prior Examiner: Unassigned

and

Pending Prior U.S. Patent Application No.: 09/363,042

Prior Art Unit: 2874

Prior Examiner: Unassigned

and

Pending Prior U.S. Patent Application No.: 09/392,670

Prior Art Unit: 2874

Prior Examiner: E. Kim

and

Pending Prior U.S. Patent Application No.: 09/392,831

Prior Art Unit: 2874

Prior Examiner: Unassigned

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Assistant Commissioner
for Patents
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Type or Print Name CAROL MARSTALLER

Carol Marsteller
Signature

Sir:

This is a request for filing a continuation-in-part patent application under 37 CFR 1.53(b) of pending prior U.S. Patent Application No. 09/257,045, filed on February 25, 1999, entitled INTEGRATED BI-DIRECTIONAL DUAL AXIAL GRADIENT REFRACTIVE INDEX/DIFFRACTION GRATING WAVELENGTH DIVISION MULTIPLEXER, and pending prior U.S. Patent Application No. 09/323,094, filed on June 1, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING HIGH INDEX OF REFRACTION CRYSTALLINE LENSES, and pending prior U.S. Patent Application No. 09/342,142, filed on June 29, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING DUAL HIGH INDEX OF REFRACTION CRYSTALLINE LENSES, and pending prior U.S. Patent Application No. 09/382,492, filed on August 25, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING HOMOGENEOUS REFRACTIVE INDEX LENSES, and pending prior U.S. Patent Application No. 09/382,624, filed on August 25, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING DUAL HOMOGENEOUS REFRACTIVE INDEX LENSES, and pending prior U.S. Patent Application No. 09/363,041, filed on July 29, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING DIFFRACTIVE OPTIC LENSES, and pending prior U.S. Patent Application No. 09/363,042, filed on July 29, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING DUAL DIFFRACTIVE OPTIC LENSES, and pending prior U.S. Patent Application No. 09/392,670, filed on September 8, 1999, entitled, WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES USING POLYMER LENSES, and pending prior U.S. Patent Application No. 09/392,831, filed on

September 8, 1999, entitled, WAVELENGTH DIVISION
MULTIPLEXING/DEMULTIPLEXING DEVICES USING DUAL POLYMER LENSES, the
entire disclosures of which are considered as being part of the
disclosure of the present continuation-in-part patent application
and are hereby incorporated herein by reference.

1. [X] 53 pages of specification, claims, and abstract are attached.
2. [X] 8 sheets of informal drawings are attached.
3. [X] A Combined Declaration & Power of Attorney Document is attached (Executed)
4. [X] An Assignment Document along with an Assignment Recordation Form Cover Sheet are attached (Executed).
- 5a. [] A Verified Statement is attached to establish small entity status under 37 CFR 1.9 and 1.27.
- 5b. [X] A Verified Statement to establish small entity status under 37 CFR 1.9 and 1.27 was filed in prior U.S. Patent Application Nos. 09/257,045; 09/323,094; 09/342,142; 09/382,492; 09/382,624; 09/363,041; 09/363,042; 09/392,670; and 09/392,831, and the status is still proper and desired.
6. [] A Preliminary Amendment is attached.

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7. [X] The filing fee is calculated below on the basis of the claims existing in the present continuation-in-part patent application, as amended at 6 above (if applicable).

	# of Claims		Extra Claims	Rate	Fee
Total Claims	32	Minus 20	12	x \$9.00	\$ 108.00
Independent Claims	2	Minus 3	0	x \$39.00	\$ 0.00
Small Entity Application Fee					\$ 345.00
If multiple dependent claims are present, add \$260.00					N/A
Total Application Fee					\$ 453.00
Assignment Recordation Fee					\$ 40.00
TOTAL FEE DUE					\$ 493.00
AMOUNT TO BE CHARGED TO DEPOSIT ACCOUNT NO. 10-0447					\$ -0-

- 8a. [x] Attached is a check in the amount of \$ 493.00 as payment for the filing of the application and recordation of the Assignment.
- 8b. [] Please charge Deposit Account No. 10-0447 in the amount of \$ for the above-indicated fees. A duplicate copy of this transmittal is submitted herewith.
9. [X] The Commissioner is hereby authorized to charge any fees under 37 CFR 1.16 and 1.17 associated with the filing of the present continuation-in-part patent application, including any extension of time fees to maintain the pendency of prior U.S. Patent Applications, or credit any overpayment, to Deposit Account No. 10-0447. A duplicate copy of this transmittal is submitted herewith.
10. [X] The Commissioner is hereby authorized to charge any fees under 37 CFR 1.16 and 1.17 which are required during the

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pendency of the present continuation-in-part patent application, or credit any overpayment, to Deposit Account No. 10-0447. This authorization does not include any issue fees under 37 CFR 1.18. A duplicate copy of this transmittal is submitted herewith.

11. [] Priority of foreign Application No. _____, filed on _____, in _____, is claimed under 35 USC 119. The certified priority document(s) were filed in U.S. Patent Application No. _____, filed on _____.
12. [X] Address all future communications to:

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13. [] Also attached:

14. [X] A return receipt postcard is submitted herewith.

It is understood that secrecy under 35 USC 122 is hereby waived to the extent that if information or access is available under 37 CFR 1.14 to any one of the applications in the file wrapper of a 37 CFR 1.53(b) application, be it either this application or a prior application in the same file wrapper, the Patent and Trademark Office may provide similar information or access to all the other applications in the same file wrapper.

Respectfully submitted,

JENKENS & GILCHRIST

By: 

Gary B. Solomon
Registration No. 44,347

Date: June 27, 2000

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Type or Print Name CAROL MARSTALLER

Carol Marstaller
Signature

BI-DIRECTIONAL WAVELENGTH DIVISION
MULTIPLEXING/DEMULTIPLEXING DEVICES

CROSS-REFERENCE TO RELATED APPLICATIONS

5 This patent application is a continuation-in-part application of U.S. Patent Application No. 09/257,045 (Attorney Docket No. 34013-00008, Client Reference No. D-97031-CNT), filed February 25, 1999; U.S. Patent Application No. 09/323,094 (Attorney Docket No. 34013-00010, Client
10 Reference No. D-99001), filed June 1, 1999; U.S. Patent Application No. 09/342,142 (Attorney Docket No. 34013-00011, Client Reference No. D-99002), filed June 29, 1999; U.S. Patent Application No. 09/382,492 (Attorney Docket No. 34013-00013, Client Reference No. D-99004), filed August 25, 1999;

U.S. Patent Application No. 09/382,624 (Attorney Docket No. 34013-00014, Client Reference No. D-99005), filed August 25, 1999; U.S. Patent Application No. 09/363,041 (Attorney Docket No. 34013-00023, Client Reference No. D-99014), filed July 29, 5 1999; U.S. Patent Application No. 09/363,042 (Attorney Docket No. 34013-00024, Client Reference No. D-99015), filed July 29, 1999; U.S. Patent Application No. 09/392,670 (Attorney Docket No. 34013-00025, Client Reference No. D-99016), filed September 8, 1999; and U.S. Patent Application No. 09/392,831 10 (Attorney Docket No. 34013-00026, Client Reference No. D-99017), filed September 8, 1999; all of which are hereby incorporated by reference herein in their entirety.

FIELD OF THE INVENTION

15 The present invention relates generally to wavelength division multiplexing and demultiplexing and, more particularly, to bi-directional wavelength division multiplexing/demultiplexing devices.

BACKGROUND OF THE INVENTION

20 Wavelength division multiplexing (WDM) is a rapidly emerging technology that enables a very significant increase in the aggregate volume of data that can be transmitted over optical fibers. Prior to the use of WDM, most optical fibers

were used to unidirectionally carry only a single data channel at one wavelength. The basic concept of WDM is to launch and retrieve multiple data channels into and out of, respectively, an optical fiber. Each data channel is transmitted at a unique wavelength, and the wavelengths are appropriately selected such that the channels do not interfere with each other, and the optical transmission losses of the fiber are low. Today, commercial WDM systems exist that allow for the transmission of 2 to 100 simultaneous data channels.

WDM is a cost-effective method of increasing the volume of data (commonly termed bandwidth) transferred over optical fibers. Alternate competing technologies for increasing bandwidth include the burying of additional fiber optic cable or increasing the optical transmission rate over optical fiber. The burying of additional fiber optic cable is quite costly as it is presently on the order of \$15,000 to \$40,000 per kilometer. Increasing the optical transmission rate is limited by the speed and economy of the electronics surrounding the fiber optic system. One of the primary strategies for electronically increasing bandwidth has been to use time division multiplexing (TDM), which groups or multiplexes multiple lower rate electronic data channels together into a single very high rate channel. This technology has for the past 20 years been very effective for

increasing bandwidth. However, it is now increasingly difficult to improve transmission speeds, both from a technological and an economical standpoint. WDM offers the potential of both an economical and technological solution to
5 increasing bandwidth by using many parallel channels. Further, WDM is complimentary to TDM. That is, WDM can allow many simultaneous high transmission rate TDM channels to be passed over a single optical fiber.

The use of WDM to increase bandwidth requires two basic
10 devices that are conceptually symmetrical. The first device is a wavelength division multiplexer. This device takes multiple beams, each with discrete wavelengths that are initially spatially separated in space, and provides a means for spatially combining all of the different wavelength beams
15 into a single polychromatic beam suitable for launching into an optical fiber. The multiplexer may be a completely passive optical device or may include electronics that control or monitor the performance of the multiplexer. The input to the multiplexer is typically accomplished with optical fibers,
20 although laser diodes or other optical sources may also be employed. As mentioned above, the output from the multiplexer is a single polychromatic beam which is typically directed into an optical fiber.

The second device for WDM is a wavelength division demultiplexer. This device is functionally the opposite of the wavelength division multiplexer. That is, the wavelength division demultiplexer receives a polychromatic beam from an optical fiber and provides a means of spatially separating the different wavelengths of the polychromatic beam. The output from the demultiplexer is a plurality of monochromatic beams which are typically directed into a corresponding plurality of optical fibers or photodetectors.

Currently, the commercial use of WDM systems is mainly for long haul, point-to-point telecommunication applications. Such WDM systems are typically only uni-directional traffic systems as the cost and complexity of implementing bi-directional WDM traffic systems is presently quite high. For example, two sets of unique WDM devices are typically required to implement bi-directional WDM traffic systems. That is, one WDM device in each set is typically used for multiplexing a plurality of monochromatic beams from a laser diode array or other optical sources to a single output fiber. Another WDM device in each set is typically used in the opposite direction for demultiplexing a polychromatic beam from a single input fiber to a photodetector array or a plurality of output fibers.

Due the above-described cost and complexity associated with implementing bi-directional WDM traffic systems, it is easily understandable that it would be very desirable to provide bi-directional WDM devices to increase the utility of WDM systems. This increase in utility is particularly important for using WDM technology in local area network (LAN) systems, which are increasingly in need of additional bandwidth and typically operate in environments having shorter distances than long haul, point-to-point telecommunication applications. Also, the use of WDM technology allows a significant increase in the amount of information that can be transferred over an optical fiber. However, system size and cost are critical factors in LAN systems. Thus, as of today, the use of WDM technology for LAN-type networks has not occurred due to the high cost and complexity of WDM systems. However, it is predicted that the ever-increasing need for bandwidth will make the use of WDM-based LAN systems very attractive within the next ten years.

In view of the foregoing, it would be desirable to provide bi-directional WDM devices which overcome the above-described inadequacies and shortcomings. More particularly, it would be desirable to provide bi-directional WDM devices for use in implementing bi-directional WDM traffic systems in an efficient and cost effective manner.

OBJECTS OF THE INVENTION

The primary object of the present invention is to provide bi-directional WDM devices for use in implementing bi-directional WDM traffic systems in an efficient and cost effective manner.

The above-stated primary object, as well as other objects, features, and advantages, of the present invention will become readily apparent to those of ordinary skill in the art from the following summary and detailed descriptions, as well as the appended drawings. While the present invention is described below with reference to preferred embodiment(s), it should be understood that the present invention is not limited thereto. Those of ordinary skill in the art having access to the teachings herein will recognize additional implementations, modifications, and embodiments, as well as other fields of use, which are within the scope of the present invention as disclosed and claimed herein, and with respect to which the present invention could be of significant utility.

20

SUMMARY OF THE INVENTION

According to the present invention, a bi-directional wavelength division multiplexing/demultiplexing device is provided. In a first exemplary embodiment, the bi-directional

wavelength division multiplexing/demultiplexing device
comprises a diffraction grating for combining a plurality of
monochromatic optical input beams into a multiplexed,
polychromatic optical output beam, and for separating a
5 multiplexed, polychromatic optical input beam into a plurality
of monochromatic optical output beams; and a
transmissive/reflective optical element for transmitting the
plurality of monochromatic optical input beams on an optical
path toward the diffraction grating, and for reflecting the
10 plurality of monochromatic optical output beams received on an
optical path from the diffraction grating.

In accordance with other aspects of the present
invention, the diffraction grating may be a transmissive
diffraction grating. If such is the case, the bi-directional
15 wavelength division multiplexing/demultiplexing device further
beneficially comprises a first collimating/focusing lens for
collimating the plurality of monochromatic optical input
beams, and for focusing the multiplexed, polychromatic optical
output beam; and a second collimating/focusing lens for
20 collimating the multiplexed, polychromatic optical input beam,
and for focusing the plurality of monochromatic optical output
beams. Then, the transmissive/reflective optical element is
preferably located opposite either the first
collimating/focusing lens or the second collimating/focusing

lens from the diffraction grating. Alternatively, the transmissive/reflective optical element may be located between the diffraction grating and either the first collimating/focusing lens or the second collimating/focusing
5 lens.

In accordance with other aspects of the present invention, the diffraction grating may instead be a reflective diffraction grating. If such is the case, the bi-directional wavelength division multiplexing/demultiplexing device further
10 beneficially comprises a collimating/focusing lens for collimating the plurality of monochromatic optical input beams and the multiplexed, polychromatic optical input beam, and for focusing the multiplexed, polychromatic optical output beam and the plurality of monochromatic optical output beams,
15 respectively. Then, the transmissive/reflective optical element is preferably located opposite the collimating/focusing lens from the diffraction grating. Alternatively, the transmissive/reflective optical element may be located between the diffraction grating and the
20 collimating/focusing lens.

In accordance with further aspects of the present invention, the transmissive/reflective optical element is either a passive optical element or an active optical element. For example, the transmissive/reflective optical element may

be a passive beamsplitter having a 45 degree reflecting angle and a fixed transmission/reflection ratio. Alternatively, for example, the transmissive/reflective optical element could be an active electrooptical element also having a 45 degree
5 reflecting angle, but with a variable transmission/reflection ratio.

In a second exemplary embodiment, the bi-directional wavelength division multiplexing/demultiplexing device comprises a diffraction grating for combining a plurality of
10 monochromatic optical input beams into a multiplexed, polychromatic optical output beam, and for separating a multiplexed, polychromatic optical input beam into a plurality of monochromatic optical output beams; and a transmissive/reflective optical element for reflecting the
15 plurality of monochromatic optical input beams on an optical path toward the diffraction grating, and for transmitting the plurality of monochromatic optical output beams received on an optical path from the diffraction grating.

The present invention will now be described in more
20 detail with reference to exemplary embodiments thereof as shown in the appended drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

In order to facilitate a fuller understanding of the present invention, reference is now made to the appended
5 drawings. These drawings should not be construed as limiting the present invention, but are intended to be exemplary only.

Figure 1a is a side view of a wavelength division
multiplexing device having dual plano-convex
collimating/focusing lenses and a transmissive diffraction
10 grating.

Figure 1b is a perspective end view of a portion of the wavelength division multiplexing device shown in Figure 1a.

Figure 2a is a perspective view of a coupling device containing a plurality of laser diodes for replacing the
15 plurality of optical input fibers in the multiplexing device shown in Figure 1a.

Figure 2b is a perspective view of a coupling device containing a plurality of photodetectors for replacing the plurality of optical input fibers in the demultiplexing device
20 shown in Figure 3.

Figure 3 is a side view of a wavelength division demultiplexing device having dual plano-convex collimating/focusing lenses and a transmissive diffraction grating.

Figure 4 is a side view of a bi-directional wavelength division multiplexing/demultiplexing device having dual plano-convex collimating/focusing lenses and a transmissive diffraction grating in accordance with the present invention.

5 Figure 5a is a side view of a wavelength division multiplexing device having a plano-convex collimating/focusing lens and a reflective diffraction grating.

Figure 5b is a top view of the wavelength division multiplexing device shown in Figure 5a.

10 Figure 5c is a perspective end view of a portion of the wavelength division multiplexing device shown in Figure 5a.

Figure 6a is a side view of a wavelength division demultiplexing device having a plano-convex collimating/focusing lens and a reflective diffraction
15 grating.

Figure 6b is a top view of the wavelength division multiplexing device shown in Figure 6a.

Figure 7a is a side view of a bi-directional wavelength division multiplexing/demultiplexing device having a plano-convex collimating/focusing lens and a reflective diffraction
20 grating in accordance with the present invention.

Figure 7b is a top view of the bi-directional wavelength division multiplexing/demultiplexing device shown in Figure 7a.

DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENT(S)

Referring to Figure 1a, there is shown a side view of an embodiment of a wavelength division multiplexing device 10. The multiplexing device 10 comprises a plurality of optical input fibers 12, an input fiber coupling device 14, a plano-convex collimating lens 16, a reflecting element 18 having a reflecting surface 18a, a transmissive diffraction grating 20, a plano-convex focusing lens 22, an output fiber coupling device 24, and a single optical output fiber 26.

At this point it should be noted that the optical input fibers 12 and the optical output fiber 26, as well as any other optical fibers described herein as being used in conjunction with WDM devices, are single mode optical fibers. Of course, however, this does not limit the present invention WDM devices to use with only single mode optical fibers. For example, the present invention WDM devices can also be used with multimode optical fibers.

It should also be noted that the multiplexing device 10, as well as any other WDM devices described herein, is operating in the infrared (IR) region of the electromagnetic spectrum as a dense wavelength division multiplexing (DWDM) device (i.e., operating with data channels having channel spacings of 1 nm or less). Of course, however, this does not limit the present invention WDM devices to being only DWDM

devices. For example, the present invention WDM devices can also be standard WDM devices (i.e., operating with data channels having channel spacings greater than 1 nm).

Returning to Figure 1a, the plurality of optical input
5 fibers 12 are grouped into a one-dimensional input fiber array (i.e., a 1 x 4 array) by the input fiber coupling device 14, while the single optical output fiber 26 is secured to the output fiber coupling device 24. Both the input fiber coupling device 14 and the output fiber coupling device 24 are
10 used for purposes of ease of optical fiber handling and precision placement, and can be formed of, for example, a silicon V-groove assembly. Referring to Figure 1b, there is shown a perspective end view of a portion of the multiplexing device 10 revealing how the plurality of optical input fibers
15 12 are grouped into the one-dimensional input fiber array by the input fiber coupling device 14, and how the single optical output fiber 26 is secured to the output fiber coupling device 24. Figure 1b also shows a monochromatic optical input beam 28 being transmitted from each of the plurality of optical
20 input fibers 12, and a single multiplexed, polychromatic optical output beam 30 being transmitted to the single optical output fiber 26.

Each of the monochromatic optical input beams 28 being transmitted from the plurality of optical input fibers 12 is

carrying a single channel of data at a unique wavelength,
which is preferably, but not required to be, within the
infrared (IR) region of the electromagnetic spectrum. The
single channel of data that is being carried by each
5 monochromatic optical input beam 28 is superimposed on each
corresponding unique wavelength by means (e.g., laser diodes
connected to the plurality of optical input fibers 12), which
are not shown here and which do not form a part of the present
invention, but are well known in the art. The unique
10 wavelengths of the monochromatic optical input beams 28 are
appropriately preselected such that the data channels do not
interfere with each other (i.e., there is sufficient channel
spacing), and the optical transmission losses through both the
optical input fibers 12 and the optical output fiber 26 are
15 low, as is also well known in the art.

The single multiplexed, polychromatic optical output beam
30 being transmitted to the single optical output fiber 26 is
carrying a plurality of channels of data at the unique
wavelengths of each of the plurality of monochromatic optical
20 input beams 28. The plurality of monochromatic optical input
beams 28 are combined into the single multiplexed,
polychromatic optical output beam 30 through the combined
operation of the plano-convex collimating lens 16, the

transmissive diffraction grating 20, and the plano-convex focusing lens 22, as will be described in more detail below.

Referring again to Figure 1a, each of the plurality of monochromatic optical input beams 28 are transmitted from their corresponding optical input fiber 12 into the air space between the input fiber coupling device 14 and the plano-convex collimating lens 16. Within this air space, the plurality of monochromatic optical input beams 28 are expanded in diameter until they become incident upon the plano-convex collimating lens 16. The plano-convex collimating lens 16 collimates each of the plurality of monochromatic optical input beams 28, and then transmits each of a plurality of collimated, monochromatic optical input beams 28' to the reflecting element 18.

The reflecting element 18 is fabricated of a transmissive material such as, for example, a standard optical glass material like BK7 (manufactured by Schott Glass Technologies, Inc. with $n = 1.501$ @ 1550 nm). Thus, each of the plurality of collimated, monochromatic optical input beams 28' is transmitted through the reflecting element 18 toward the reflecting surface 18a, which is formed at a reflecting angle, θ , on a beveled edge of the reflecting element 18. The reflecting surface 18a reflects each of the plurality of collimated, monochromatic optical input beams 28' such that a

plurality of reflected, collimated, monochromatic optical input beams 28'' are transmitted through the reflecting element 18 toward the transmissive diffraction grating 20. The reflecting angle, θ , is chosen based upon the desired center wavelength diffraction angle of the transmissive diffraction grating 20, as will be described in more detail below.

The transmissive diffraction grating 20 operates to angularly disperse the plurality of reflected, collimated, monochromatic optical input beams 28'' by an amount that is dependent upon the wavelength of each of the plurality of reflected, collimated, monochromatic optical input beams 28''. That is, the transmissive diffraction grating 20 operates according to the well known diffraction grating equation,

$$m\lambda = d(\sin \alpha + \sin \beta)$$

wherein m is the diffraction order, λ is the wavelength, d is the diffraction grating groove spacing, α is the incident angle with respect to the diffraction grating normal, and β is the diffraction angle with respect to the diffraction grating normal. For the multiplexing device 10 shown in Figure 1a, the diffraction angle, β , is desired to be 0° , so the incident angle, α , is equal to 45° for a center wavelength of 1550 nm

and a diffraction grating having an order of 1 and a groove spacing of $0.65\ \mu\text{m}$. The reflecting angle, θ , is equal to one-half of the incident angle, α , for the multiplexing device 10 shown in Figure 1a. So the reflecting angle, θ , is equal to 22.5° for the multiplexing device 10 shown in Figure 1a. Of course, the present invention is not limited to the values just described as they are provided for purposes of illustration only.

At this point it should be noted that the transmissive diffraction grating 20 can be formed from a variety of materials and by a variety of techniques. For example, the transmissive diffraction grating 20 can be formed by a three-dimensional hologram in a polymer medium, or by replicating a mechanically ruled master with a polymer material. The transmissive diffraction grating 20 could then be joined or affixed to the surface of the reflecting element 18 using optical cement or some other optically transparent bonding technique. Alternatively, the transmissive diffraction grating 20 can be formed directly on the surface of the reflecting element 18, thereby avoiding the joining or affixing of the transmissive diffraction grating 20 to the surface of the reflecting element 18.

As previously mentioned, the transmissive diffraction grating 20 operates to angularly disperse the plurality of

reflected, collimated, monochromatic optical input beams 28''.
Thus, the transmissive diffraction grating 20 removes the
angular separation of the plurality of reflected, collimated,
monochromatic optical input beams 28'', and transmits a single
5 collimated, polychromatic optical output beam 30' towards the
plano-convex focusing lens 22. The single collimated,
polychromatic optical output beam 30' contains each of the
unique wavelengths of the plurality of reflected, collimated,
monochromatic optical input beams 28''. Thus, the single
10 collimated, polychromatic optical output beam 30' is a single
collimated, multiplexed, polychromatic optical output beam
30'. The plano-convex focusing lens 22 focuses the single
collimated, multiplexed, polychromatic optical output beam
30', and then transmits the resulting single multiplexed,
15 polychromatic optical output beam 30 to the output fiber
coupling device 24 where it becomes incident upon the single
optical output fiber 26. The single multiplexed,
polychromatic optical output beam 30 is then coupled into the
single optical output fiber 26 for transmission therethrough.

20 At this point it should be noted that the plano-convex
collimating lens 16 and the plano-convex focusing lens 22, as
well as any other collimating/focusing lens described herein
as being used in WDM devices, may be spherical or aspherical
in shape. Although spherical lenses are more common than

aspherical lenses, mainly due to the fact that they are easier to manufacture, the performance of a WDM device may be further improved by using an aspherical collimating/focusing lens instead of a spherical collimating/focusing lens. That is, the curvature at the edges of an aspherical collimating/focusing lens is less steep than the curvature at the edges of a spherical collimating/focusing lens, thereby resulting in reductions in the level of spherical aberrations in a WDM device incorporating such an aspherical collimating/focusing lens.

At this point it should also be noted that the plano-convex collimating lens 16 and the plano-convex focusing lens 22, as well as any other collimating/focusing lens described herein as being used in WDM devices, is typically coated with an anti-reflection material.

At this point it should be noted that the plurality of optical input fibers 12 could be replaced in the multiplexing device 10 by a corresponding plurality of laser diodes 32 secured within a coupling device 34, such as shown in Figure 2a. The coupling device 34 performs a similar function to the input fiber coupling device 14, that being to precisely group the plurality of laser diodes 32 into a one-dimensional input array. The plurality of laser diodes 32 are used in place of the plurality of optical input fibers 12 to transmit the

plurality of monochromatic optical input beams 28 to the
multiplexing device 10. The array of laser diodes 32 may
operate alone, or may be used with appropriate focusing lenses
to provide the best coupling and the lowest amount of signal
5 loss and channel crosstalk.

At this point it should be noted that the multiplexing
device 10, as well as all of the multiplexing devices
described herein, may be operated in a converse configuration
as a demultiplexing device 40, such as shown in Figure 3. The
10 demultiplexing device 40 is physically identical to the
multiplexing device 10, and is therefore numerically
identified as such. However, the demultiplexing device 40 is
functionally opposite to the multiplexing device 10, wherein
the plano-convex collimating lens 16 now functions as a plano-
15 convex focusing lens 16 and the plano-convex focusing lens 22
now functions as a plano-convex collimating lens 22. That is,
a single multiplexed, polychromatic optical input beam 42 is
transmitted from the single optical fiber 26, and a plurality
of monochromatic optical output beams 44 are transmitted to
20 the plurality of optical fibers 12, wherein each one of the
plurality of monochromatic optical output beams 44 is
transmitted to a corresponding one of the plurality of optical
fibers 12. The single multiplexed, polychromatic optical
input beam 42 is simultaneously carrying a plurality of

channels of data, each at a unique wavelength which is preferably, but not required to be, within the infrared (IR) region of the electromagnetic spectrum. The plurality of monochromatic optical output beams 44 are each carrying a
5 single channel of data at a corresponding one of the unique wavelengths of the single multiplexed, polychromatic optical input beam 42. In this case, the single multiplexed, polychromatic optical input beam 42 is separated into the plurality of monochromatic optical output beams 44 through the
10 combined operation of the plano-convex collimating lens 22, the transmissive diffraction grating 20, and the plano-convex focusing lens 16. That is, the plano-convex collimating lens 22 collimates the single multiplexed, polychromatic optical input beam 42 to provide a single collimated, multiplexed,
15 polychromatic optical input beam 42'. The transmissive diffraction grating 20 spatially separates the single collimated, multiplexed, polychromatic optical input beam 42' into a plurality of collimated, monochromatic optical output beams 44'', which are reflected off the reflecting surface 18a
20 to provide a plurality of reflected, collimated, monochromatic optical output beams 44'. The plano-convex focusing lens 16 focuses the plurality of reflected, collimated, monochromatic optical output beams 44' to provide the plurality of monochromatic optical output beams 44. Thus, the plano-convex

collimating lens 22, the transmissive diffraction grating 20, and a plano-convex focusing lens 16 operate to perform a demultiplexing function. Of course, in this case, the incident angle, α , and the diffraction angle, β , are reversed
5 in comparison to the multiplexing device 10 shown in Figure 1a, and the reflecting angle, θ , is equal to one-half of the diffraction angle, β .

At this point it should be noted that the plurality of optical fibers 12 could be replaced in the demultiplexing
10 device 40 by a corresponding plurality of photodetectors 36 secured within a coupling device 38, such as shown in Figure 2b. The coupling device 38 performs a similar function to the fiber coupling device 14, that being to precisely group the plurality of photodetectors 36 into a one-dimensional output
15 array. The plurality of photodetectors 36 are used in place of the plurality of optical fibers 12 to receive the plurality of monochromatic optical output beams 44 from the demultiplexing device 40. The array of photodetectors 36 may operate alone, or may be used with appropriate focusing lenses
20 to provide the best coupling and the lowest amount of signal loss and channel crosstalk.

Referring to Figure 4, there is shown a side view of an embodiment of a bi-directional wavelength division multiplexing/demultiplexing device 50 in accordance with the

present invention. The multiplexing/demultiplexing device 50 is physically identical to the multiplexing device 10 and the demultiplexing device 40, except for the addition of a transmissive/reflective optical element 52, an output fiber coupling device 15, and a plurality of optical output fibers 13.

The transmissive/reflective optical element 52 operates by transmitting at least a portion of the plurality of monochromatic optical input beams 28, thereby allowing the multiplexing/demultiplexing device 50 to function as a multiplexing device. That is, at least a portion of the plurality of monochromatic optical input beams 28 are transmitted through the transmissive/reflective optical element 52 so that they can then be multiplexed into the single multiplexed, polychromatic optical output beam 30 through the combined operation of the plano-convex collimating lens 16, the transmissive diffraction grating 20, and the plano-convex focusing lens 22. Of course, similar to the multiplexing device 10 shown in Figure 1, the input fiber coupling device 14 and the plurality of optical input fibers 12 could be replaced in the multiplexing/demultiplexing device 50 by a corresponding plurality of laser diodes 32 secured within a coupling device 34, such as shown in Figure 2a.

The transmissive/reflective optical element 52 also operates by reflecting at least a portion of the plurality of monochromatic optical output beams 44, thereby allowing the multiplexing/demultiplexing device 50 to function as a demultiplexing device. That is, after the single multiplexed, polychromatic optical input beam 42 has been demultiplexed into the plurality of monochromatic optical output beams 44 through the combined operation of the plano-convex collimating lens 22, the transmissive diffraction grating 20, and the plano-convex focusing lens 16, at least a portion of the plurality of monochromatic optical output beams 44 are reflected by the transmissive/reflective optical element 52 so that they can then be output to the output fiber coupling device 15 and to the corresponding plurality of optical output fibers 13. Of course, similar to the demultiplexing device 40 shown in Figure 3, the output fiber coupling device 15 and the plurality of optical output fibers 13 could be replaced in the multiplexing/demultiplexing device 50 by a corresponding plurality of photodetectors 36 secured within a coupling device 38, such as shown in Figure 2b.

The transmissive/reflective optical element 52 may be either a passive or active optical element. For example, the transmissive/reflective optical element 52 could be a passive beamsplitter having a 45 degree reflecting angle, as shown in

Figure 4. This preserves symmetry and avoids complicating the design of the multiplexing/demultiplexing device 50 as compared to the separate multiplexing device 10 and demultiplexing device 40. That is, the 45 degree reflecting angle preserves the same size as the separate multiplexing device 10 and demultiplexing device 40.

If the transmissive/reflective optical element 52 is a passive beamsplitter, it may have a 50% reflecting/50% transmitting ratio (50/50 ratio), or other reflecting/transmitting ratios may be used. However, this inherently increases the optical loss of the multiplexing/demultiplexing device 50. That is, the inherent 3 dB loss from a 50/50 beamsplitter has the potential for significant improvement. For instance, the reflection/transmission ratio may be varied depending upon the device and overall system specifications. If, for example, the photodetectors 36 are very sensitive, then a higher portion of light could be transmitted from the laser diodes 32 and a lesser portion of light could be reflected to the photodetectors 36 (e.g., a 75/25 split).

Alternatively, the transmissive/reflective optical element 52 could be an active electrooptical element. For example, a liquid crystal (LC) or photochromic mirror surface could be used to reflect light to the photodetectors 36 (or

other outputs) only when needed and otherwise not affect transmission of light from the laser diodes 32. Such active electrooptical elements can be varied from 0 to 100% transmission/reflection by controlling the power to the
5 electrooptical element. This option would avoid the above-described losses associated with the use of a passive beamsplitter for the transmissive/reflective optical element 52. Further, the transmissive/reflective optical element 52 may contain a thin film coating structure which performs a
10 wavelength filtering function. For example, the thin film filter could selectively reflect only certain wavelengths to the photodetectors 36 (or other outputs such as fibers as shown in Figure 4a). This enables a very low optical loss for the transmissive optical element, because the filter can be
15 appropriately designed to pass light beams from fibers (12) with very low loss for multiplexing on to fiber 26. Similarly, the filter performs a reflective function for demultiplexed beams (from fiber 26) and diverts the beams to output fibers 13 or an array or collection of photodetectors
20 (or other outputs). It should be noted that the filter is wavelength selective. For example, it could let beams with wavelengths below 1550 nm be transmitted left to right (or right to left) through the transmissive/reflective optical

element 52 while reflecting wavelengths equal to or above 1550 from right to top (28 to 44).

The transmissive/reflective optical element 52 is typically located near the transmitters and receivers; that is, between the transmitters/receivers and the dispersing element (i.e., the transmissive diffraction grating 20). Also, the transmissive/reflective optical element 52 may transmit/reflect the focused beams 28 and 44 or the collimated beams 28' and 44'. Thus, the transmissive/reflective optical element 52 may be located between the transmitters/receivers and the plano-convex focusing lens 16 (as shown in Figure 4) or between the plano-convex focusing lens 16 and the reflecting element 18. However, in the latter case, an additional focusing lenses may be required.

Referring to Figures 5a and 5b, there are shown a side view and a top view, respectively, of an embodiment of a wavelength division multiplexing device 110. The multiplexing device 110 comprises a plurality of optical input fibers 112, an input fiber coupling device 114, a plano-convex collimating/focusing lens 116, a reflective diffraction grating 118, an output fiber coupling device 120, and a single optical output fiber 122. All of the above-identified components of the multiplexing device 110 are disposed along

an optical axis X-X of the multiplexing device 110, as will be described in more detail below.

The plurality of optical input fibers 112 are grouped into a one-dimensional input fiber array (i.e., a 1 x 4 array) by the input fiber coupling device 114, while the single optical output fiber 122 is secured to the output fiber coupling device 120. Both the input fiber coupling device 114 and the output fiber coupling device 120 are used for purposes of ease of optical fiber handling and precision placement, and can be formed of, for example, a silicon V-groove assembly. Referring to Figure 5c, there is shown a perspective end view of a portion of the multiplexing device 110 revealing how the plurality of optical input fibers 112 are grouped into the one-dimensional input fiber array by the input fiber coupling device 114, and how the single optical output fiber 122 is secured to the output fiber coupling device 120. Figure 5c also shows a monochromatic optical input beam 124 being transmitted from each of the plurality of optical input fibers 112, and a single multiplexed, polychromatic optical output beam 126 being transmitted to the single optical output fiber 122.

Each of the monochromatic optical input beams 124 being transmitted from the plurality of optical input fibers 112 is carrying a single channel of data at a unique wavelength,

which is preferably, but not required to be, within the infrared (IR) region of the electromagnetic spectrum. The single channel of data that is being carried by each monochromatic optical input beam 124 is superimposed on each
5 corresponding unique wavelength by means (e.g., laser diodes connected to the plurality of optical input fibers 112), which are not shown here and which do not form a part of this invention, but are well known in the art. The unique wavelengths of the monochromatic optical input beams 124 are
10 appropriately preselected such that the data channels do not interfere with each other (i.e., there is sufficient channel spacing), and the optical transmission losses through both the optical input fibers 112 and the optical output fiber 122 are low, as is also well known in the art.

15 The single multiplexed, polychromatic optical output beam 126 being transmitted to the single optical output fiber 122 is carrying a plurality of channels of data at the unique wavelengths of each of the plurality of monochromatic optical input beams 124. The plurality of monochromatic optical input
20 beams 124 are combined into the single multiplexed, polychromatic optical output beam 126 through the combined operation of the plano-convex collimating/focusing lens 116 and the reflective diffraction grating 118, as will be described in more detail below.

At this point it should be noted that the input fiber coupling device 114 and the output fiber coupling device 120 are disposed offset from, but symmetrically about, the optical axis X-X of the multiplexing device 110 so as to insure that the single multiplexed, polychromatic optical output beam 126 is directed to the single optical output fiber 122 secured to the output fiber coupling device 120, and not to any of the plurality of optical input fibers 112 secured to the input fiber coupling device 114, or anywhere else. This offset spacing of the input fiber coupling device 114 and the output fiber coupling device 120 is determined based upon the focusing power of the plano-convex collimating/focusing lens 116, as well as the characteristics of the diffraction grating 118 and the wavelengths of each of the monochromatic optical input beams 124.

Referring again to Figures 5a and 5b, each of the plurality of monochromatic optical input beams 124 are transmitted from their corresponding optical input fiber 112 into the air space between the input fiber coupling device 114 and the plano-convex collimating/focusing lens 116. Within this air space, the plurality of monochromatic optical input beams 124 are expanded in diameter until they become incident upon the plano-convex collimating/focusing lens 116. The plano-convex collimating/focusing lens 116 collimates each of

the plurality of monochromatic optical input beams 124, and then transmits each collimated, monochromatic optical input beam 124' to the reflective diffraction grating 118.

At this point it should be noted that the optical axis of
5 the plano-convex collimating/focusing lens 116 coincides with the optical axis X-X of the multiplexing device 110 so as to insure that the single multiplexed, polychromatic optical output beam 126 is directed to the single optical output fiber 122 secured to the output fiber coupling device 120, and not
10 to any of the plurality of optical input fibers 112 secured to the input fiber coupling device 114, or anywhere else, as will be described in more detail below.

The reflective diffraction grating 118 operates to angularly disperse the plurality of collimated, monochromatic
15 optical input beams 124' by an amount that is dependent upon the wavelength of each of the plurality of collimated, monochromatic optical input beams 124'. Further, the reflective diffraction grating 118 is oriented at a special angle (i.e., the Littrow diffraction angle, α_i) relative to
20 the optical axis X-X of the multiplexing device 110 in order to obtain the Littrow diffraction condition for an optical beam having a wavelength that lies within or near the wavelength range of the plurality of collimated, monochromatic optical input beams 124'. The Littrow diffraction condition

requires that an optical beam be incident on and reflected back from a reflective diffraction grating at the exact same angle. Therefore, it will be readily apparent to one skilled in the art that the reflective diffraction grating 118 is used
5 to obtain near-Littrow diffraction for each of the plurality of collimated, monochromatic optical input beams 124'.

The Littrow diffraction angle, α_i , is determined by the well-known diffraction grating equation,

$$m\lambda = 2d(\sin \alpha_i)$$

10 wherein m is the diffraction order, λ is the wavelength, d is the diffraction grating groove spacing, and α_i is the common angle of incidence and reflection. It will be readily apparent to one skilled in the art that the Littrow diffraction angle, α_i , depends upon numerous variables, which
15 may be varied as necessary to optimize the performance of the multiplexing device 110. For example, variables affecting the Littrow diffraction angle, α_i , include the desired grating diffraction order, the grating blaze angle, the number of data channels, the spacing of the data channels, and the wavelength
20 range of the multiplexing device 110.

At this point it should be noted that the reflective diffraction grating 118 can be formed from a variety of materials and by a variety of techniques. For example, the reflective diffraction grating 118 can be formed by a three-

dimensional hologram in a polymer medium, or by replicating a mechanically ruled master with a polymer material. In both cases, the polymer is overcoated with a thin, highly reflective metal layer such as, for example, gold or aluminum.

5 Alternatively, the reflective diffraction grating 118 can be formed by chemically etching into a planar material such as, for example, glass or silicon, which is also overcoated with a thin, highly reflective metal layer such as, for example, gold or aluminum.

10 As previously mentioned, the reflective diffraction grating 118 operates to angularly disperse the plurality of collimated, monochromatic optical input beams 124'. Thus, the reflective diffraction grating 118 removes the angular separation of the plurality of collimated, monochromatic
15 optical input beams 124', and reflects a single collimated, polychromatic optical output beam 126' back towards the plano-convex collimating/focusing lens 116. The single collimated, polychromatic optical output beam 126' contains each of the unique wavelengths of the plurality of collimated,
20 monochromatic optical input beams 124'. Thus, the single collimated, polychromatic optical output beam 126' is a single collimated, multiplexed, polychromatic optical output beam 126'. The plano-convex collimating/focusing lens 116 focuses the single collimated, multiplexed, polychromatic optical

output beam 126', and then transmits the resulting single multiplexed, polychromatic optical output beam 126 to the output fiber coupling device 120 where it becomes incident upon the single optical output fiber 122. The single
5 multiplexed, polychromatic optical output beam 126 is then coupled into the single optical output fiber 122 for transmission therethrough.

At this point it should be noted that the plurality of optical input fibers 112 could be replaced in the multiplexing
10 device 110 by a corresponding plurality of laser diodes 32 secured within a coupling device 34, such as shown in Figure 2a. The coupling device 34 performs a similar function to the input fiber coupling device 114, that being to precisely group the plurality of laser diodes 32 into a one-dimensional input
15 array. The plurality of laser diodes 32 are used in place of the plurality of optical input fibers 112 to transmit the plurality of monochromatic optical input beams 124 to the multiplexing device 110. The array of laser diodes 32 may operate alone, or may be used with appropriate focusing lenses
20 to provide the best coupling and the lowest amount of signal loss and channel crosstalk.

At this point it should be noted that the multiplexing device 110, as well as all of the multiplexing devices described herein, may be operated in a converse configuration

as a demultiplexing device 140, such as shown in Figures 6a and 6b. The demultiplexing device 140 is physically identical to the multiplexing device 110, and is therefore numerically identified as such. However, the demultiplexing device 140 is
5 functionally opposite to the multiplexing device 110. That is, a single multiplexed, polychromatic optical input beam 142 is transmitted from the single optical fiber 122, and a plurality of monochromatic optical output beams 144 are transmitted to the plurality of optical fibers 112, wherein
10 each one of the plurality of monochromatic optical output beams 144 is transmitted to a corresponding one of the plurality of optical fibers 112. The single multiplexed, polychromatic optical input beam 142 is simultaneously carrying a plurality of channels of data, each at a unique
15 wavelength which is preferably, but not required to be, within the infrared (IR) region of the electromagnetic spectrum. The plurality of monochromatic optical output beams 144 are each carrying a single channel of data at a corresponding one of the unique wavelengths of the single multiplexed,
20 polychromatic optical input beam 142. The single multiplexed, polychromatic optical input beam 142 is separated into the plurality of monochromatic optical output beams 144 through the combined operation of the plano-convex collimating/focusing lens 116 and the reflective diffraction

grating 118. Thus, the plano-convex collimating/focusing lens 116 and the reflective diffraction grating 118 operate to perform a demultiplexing function.

At this point it should be noted that the plurality of
5 optical fibers 112 could be replaced in the demultiplexing device 140 by a corresponding plurality of photodetectors 36 secured within a coupling device 38, such as shown in Figure 2b. The coupling device 38 performs a similar function to the fiber coupling device 114, that being to precisely group the
10 plurality of photodetectors 36 into a one-dimensional input array. The plurality of photodetectors 36 are used in place of the plurality of optical fibers 112 to receive the plurality of monochromatic optical output beams 144 from the demultiplexing device 140. The array of photodetectors 36 may
15 operate alone, or may be used with appropriate focusing lenses to provide the best coupling and the lowest amount of signal loss and channel crosstalk.

Referring to Figures 7a and 7b, there are shown a side view and a top view of an alternate embodiment of a bi-
20 directional wavelength division multiplexing/demultiplexing device 150 in accordance with the present invention. The multiplexing/demultiplexing device 150 is physically identical to the multiplexing device 110 and the demultiplexing device 140, except for the addition of a transmissive/reflective

optical element 152, an output fiber coupling device 115, and a plurality of optical output fibers 113.

The transmissive/reflective optical element 152 operates by transmitting at least a portion of the plurality of monochromatic optical input beams 124, thereby allowing the multiplexing/demultiplexing device 150 to function as a multiplexing device. That is, at least a portion of the plurality of monochromatic optical input beams 124 are transmitted through the transmissive/reflective optical element 152 so that they can then be multiplexed into the single multiplexed, polychromatic optical output beam 126 through the combined operation of the plano-convex collimating/focusing lens 116 and the reflective diffraction grating 118. Of course, similar to the multiplexing device 110 shown in Figures 5a and 5b, the input fiber coupling device 114 and the plurality of optical input fibers 112 could be replaced in the multiplexing/demultiplexing device 150 by a corresponding plurality of laser diodes 32 secured within a coupling device 34, such as shown in Figure 2a.

The transmissive/reflective optical element 152 also operates by reflecting at least a portion of the plurality of monochromatic optical output beams 144, thereby allowing the multiplexing/demultiplexing device 150 to function as a demultiplexing device. That is, after the single multiplexed,

polychromatic optical input beam 142 has been demultiplexed into the plurality of monochromatic optical output beams 144 through the combined operation of the plano-convex collimating/focusing lens 116 and the reflective diffraction grating 118, at least a portion of the plurality of monochromatic optical output beams 144 are reflected by the transmissive/reflective optical element 152 so that they can then be output to the output fiber coupling device 115 and to the corresponding plurality of optical output fibers 113. Of course, similar to the demultiplexing device 140 shown in Figures 6a and 6b, the output fiber coupling device 115 and the plurality of optical output fibers 113 could be replaced in the multiplexing/demultiplexing device 150 by a corresponding plurality of photodetectors 36 secured within a coupling device 38, such as shown in Figure 2b.

The transmissive/reflective optical element 152 may be either a passive or active optical element. For example, the transmissive/reflective optical element 152 could be a passive beamsplitter having a 45 degree reflecting angle, as shown in Figure 7b. This preserves symmetry and avoids complicating the design of the multiplexing/demultiplexing device 150 as compared to the separate multiplexing device 110 and demultiplexing device 140. That is, the 45 degree reflecting

angle preserves the same size as the separate multiplexing device 110 and demultiplexing device 140.

If the transmissive/reflective optical element 152 is a passive beamsplitter, it may have a 50% reflecting/50% transmitting ratio (50/50 ratio), or other reflecting/transmitting ratios may be used. However, this inherently increases the optical loss of the multiplexing/demultiplexing device 150. That is, the inherent 3 dB loss from a 50/50 beamsplitter has the potential for significant improvement. For instance, the reflection/transmission ratio may be varied depending upon the device and overall system specifications. If, for example, the photodetectors 36 are very sensitive, then a higher portion of light could be transmitted from the laser diodes 32 and a lesser portion of light could be reflected to the photodetectors 36 (e.g., a 75/25 split).

Alternatively, the transmissive/reflective optical element 152 could be an active electrooptical element. For example, a liquid crystal (LC) or photochromic mirror surface could be used to reflect light to the photodetectors 36 (or other outputs) only when needed and otherwise not affect transmission of light from the laser diodes 32. Such active electrooptical elements can be varied from 0 to 100% transmission/reflection by controlling the power to the

electrooptical element. This option would avoid the above-described losses associated with the use of a passive beamsplitter for the transmissive/reflective optical element 152.

5 The transmissive/reflective optical element 152 is typically located near the transmitters and receivers; that is, between the transmitters/receivers and the dispersing element (i.e., the reflective diffraction grating 118). Also, the transmissive/reflective optical element 152 may
10 transmit/reflect the focused/expanded beams 124, 126, 142, and 144 or the collimated beams 124', 126', 142', and 144'. Thus, the transmissive/reflective optical element 152 may be located between the transmitters/receivers and the plano-convex collimating/focusing lens 116 (as shown in Figures 7a and 7b)
15 or between the plano-convex collimating/focusing lens 116 and the reflective diffraction grating 118. However, in the latter case, an additional focusing lens may be required.

At this point it should be noted that it is within the scope of the present invention to provide a bi-directional
20 wavelength division multiplexing/demultiplexing device in accordance with the present invention using any or all of the concepts and/or features described in U.S. Patent Application No. 09/257,045 (Attorney Docket No. 34013-00008, Client Reference No. D-97031-CNT), filed February 25, 1999; U.S.

Patent Application
Attorney Docket No.: 34013-00015P1
Client Reference No.: D-97001

Patent Application No. 09/323,094 (Attorney Docket No. 34013-00010, Client Reference No. D-99001), filed June 1, 1999; U.S. Patent Application No. 09/342,142 (Attorney Docket No. 34013-00011, Client Reference No. D-99002), filed June 29, 1999;
5 U.S. Patent Application No. 09/382,492 (Attorney Docket No. 34013-00013, Client Reference No. D-99004), filed August 25, 1999; U.S. Patent Application No. 09/382,624 (Attorney Docket No. 34013-00014, Client Reference No. D-99005), filed August 25, 1999; U.S. Patent Application No. 09/363,041 (Attorney
10 Docket No. 34013-00023, Client Reference No. D-99014), filed July 29, 1999; U.S. Patent Application No. 09/363,042 (Attorney Docket No. 34013-00024, Client Reference No. D-99015), filed July 29, 1999; U.S. Patent Application No. 09/392,670 (Attorney Docket No. 34013-00025, Client Reference
15 No. D-99016), filed September 8, 1999; and U.S. Patent Application No. 09/392,831 (Attorney Docket No. 34013-00026, Client Reference No. D-99017), filed September 8, 1999; all of which are hereby incorporated herein by reference. For example, a bi-directional wavelength division
20 multiplexing/demultiplexing device in accordance with the present invention may be wholly or partially integrated, and different types of lenses and lens configurations may be used.

The present invention concept of integrating a transmissive/reflective optical element into any one of a

number of existing multiplexing/demultiplexing devices allows a significant increase in the function of the devices by enabling bi-directionality in a single WDM device. This concept is particularly useful both for LAN and high volume,
5 high channel count (e.g., long-haul transport) applications where bi-directionality, low cost, small size, and low loss are needed. The addition of the transmissive/reflective optical element adds little cost to a WDM device, but enables a nearly 50% reduction in overall size of a WDM device. The
10 low cost achievable by using only one WDM device instead of two increases the chances of a successful entry into the LAN WDM market.

At this point it should be noted that while the transmissive/reflective optical elements 52 and 152 described
15 herein have 45 degree angles, the present invention is not limited in this regard. For example, there may be more optimal angles based up the exact wavelengths used. Further, it may be very advantageous to use the angle of the transmissive/reflective optical element to compensate for
20 inherent polarization dependent loss (PDL) in the diffraction grating. It is ideal to minimize PDL to increase the usefulness of the device and the overall performance of the optical transmission system.

In summary, the new and specific advantages obtained with the present invention include: 1.) bi-directional multiplexing/demultiplexing capabilities in a single WDM device; 2.) lower cost of a WDM system by having only one WDM device instead of two to provide multiplexing/demultiplexing capabilities; 3.) smaller WDM system package size; 4.) less complex WDM system package; and 5.) less coupling/connector loss than a separate (external) splitter between the rest of the network and the multiplexing/demultiplexing devices of the WDM system.

The present invention is not to be limited in scope by the specific embodiments described herein. Indeed, various modifications of the present invention, in addition to those described herein, will be apparent to those of ordinary skill in the art from the foregoing description and accompanying drawings. Thus, such modifications are intended to fall within the scope of the following appended claims. Further, although the present invention has been described herein in the context of a particular implementation in a particular environment for a particular purpose, those of ordinary skill in the art will recognize that its usefulness is not limited thereto and that the present invention can be beneficially implemented in any number of environments for any number of purposes. Accordingly, the claims set forth below should be

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construed in view of the full breath and spirit of the present
invention as disclosed herein.

CLAIMS

What is claimed is:

1 1. A bi-directional wavelength division
2 multiplexing/demultiplexing device comprising:

3 a diffraction grating for combining a plurality of
4 monochromatic optical input beams into a multiplexed,
5 polychromatic optical output beam, and for separating a
6 multiplexed, polychromatic optical input beam into a plurality
7 of monochromatic optical output beams; and

8 a transmissive/reflective optical element for
9 transmitting the plurality of monochromatic optical input
10 beams on an optical path toward the diffraction grating, and
11 for reflecting the plurality of monochromatic optical output
12 beams received on an optical path from the diffraction
13 grating.

1 2. The device as defined in claim 1, wherein the diffraction
2 grating is a transmissive diffraction grating.

1 3. The device as defined in claim 2, further comprising:
2 a first collimating/focusing lens for collimating the
3 plurality of monochromatic optical input beams, and for

4 focusing the multiplexed, polychromatic optical output beam;
5 and

6 a second collimating/focusing lens for collimating the
7 multiplexed, polychromatic optical input beam, and for
8 focusing the plurality of monochromatic optical output beams.

1 4. The device as defined in claim 3, wherein the
2 transmissive/reflective optical element is located opposite
3 one of the first collimating/focusing lens and the second
4 collimating/focusing lens from the diffraction grating.

5 5. The device as defined in claim 3, wherein the
6 transmissive/reflective optical element is located between the
7 diffraction grating and one of the first collimating/focusing
8 lens and the second collimating/focusing lens.

1 6. The device as defined in claim 1, wherein the diffraction
2 grating is a reflective diffraction grating.

1 7. The device as defined in claim 6, further comprising:
2 a collimating/focusing lens for collimating the plurality
3 of monochromatic optical input beams and the multiplexed,
4 polychromatic optical input beam, and for focusing the

5 multiplexed, polychromatic optical output beam and the
6 plurality of monochromatic optical output beams, respectively.

1 8. The device as defined in claim 7, wherein the
2 transmissive/reflective optical element is located opposite
3 the collimating/focusing lens from the diffraction grating.

1 9. The device as defined in claim 7, wherein the
2 transmissive/reflective optical element is located between the
3 diffraction grating and the collimating/focusing lens.

1 10. The device as defined in claim 1, wherein the
2 transmissive/reflective optical element is one of a passive
3 optical element and an active optical element.

1 11. The device as defined in claim 10, wherein the
2 transmissive/reflective optical element is a passive
3 beamsplitter.

4 12. The device as defined in claim 11, wherein the passive
5 beamsplitter has a 45 degree reflecting angle.

1 13. The device as defined in claim 12, wherein the passive
2 beamsplitter has a fixed transmission/reflection ratio.

1 14. The device as defined in claim 10, wherein the
2 transmissive/reflective optical element is an active
3 electrooptical element.

1 15. The device as defined in claim 14, wherein the active
2 electrooptical element has a 45 degree reflecting angle.

1 16. The device as defined in claim 15, wherein the active
2 electrooptical element has a variable transmission/reflection
3 ratio.

1 17. A bi-directional wavelength division
2 multiplexing/demultiplexing device comprising:

3 a diffraction grating for combining a plurality of
4 monochromatic optical input beams into a multiplexed,
5 polychromatic optical output beam, and for separating a
6 multiplexed, polychromatic optical input beam into a plurality
7 of monochromatic optical output beams; and

8 a transmissive/reflective optical element for reflecting
9 the plurality of monochromatic optical input beams on an
10 optical path toward the diffraction grating, and for
11 transmitting the plurality of monochromatic optical output

12 beams received on an optical path from the diffraction
13 grating.

1 18. The device as defined in claim 17, wherein the
2 diffraction grating is a transmissive diffraction grating.

1 19. The device as defined in claim 18, further comprising:
2 a first collimating/focusing lens for collimating the
3 plurality of monochromatic optical input beams, and for
4 focusing the multiplexed, polychromatic optical output beam;
5 and

6 a second collimating/focusing lens for collimating the
7 multiplexed, polychromatic optical input beam, and for
8 focusing the plurality of monochromatic optical output beams.

1 20. The device as defined in claim 19, wherein the
2 transmissive/reflective optical element is located opposite
3 one of the first collimating/focusing lens and the second
4 collimating/focusing lens from the diffraction grating.

1 21. The device as defined in claim 19, wherein the
2 transmissive/reflective optical element is located between the
3 diffraction grating and one of the first collimating/focusing
4 lens and the second collimating/focusing lens.

1 22. The device as defined in claim 17, wherein the
2 diffraction grating is a reflective diffraction grating.

1 23. The device as defined in claim 22, further comprising:
2 a collimating/focusing lens for collimating the plurality
3 of monochromatic optical input beams and the multiplexed,
4 polychromatic optical input beam, and for focusing the
5 multiplexed, polychromatic optical output beam and the
6 plurality of monochromatic optical output beams, respectively.

1 24. The device as defined in claim 23, wherein the
2 transmissive/reflective optical element is located opposite
3 the collimating/focusing lens from the diffraction grating.

1 25. The device as defined in claim 23, wherein the
2 transmissive/reflective optical element is located between the
3 diffraction grating and the collimating/focusing lens.

1 26. The device as defined in claim 17, wherein the
2 transmissive/reflective optical element is one of a passive
3 optical element and an active optical element.

1 27. The device as defined in claim 26, wherein the
2 transmissive/reflective optical element is a passive
3 beamsplitter.

1 28. The device as defined in claim 27, wherein the passive
2 beamsplitter has a 45 degree reflecting angle.

1 29. The device as defined in claim 28, wherein the passive
2 beamsplitter has a fixed transmission/reflection ratio.

1 30. The device as defined in claim 26, wherein the
2 transmissive/reflective optical element is an active
3 electrooptical element.

1 31. The device as defined in claim 30, wherein the active
2 electrooptical element has a 45 degree reflecting angle.

1 32. The device as defined in claim 31, wherein the active
2 electrooptical element has a variable transmission/reflection
3 ratio.

ABSTRACT OF THE DISCLOSURE

A bi-directional wavelength division multiplexing/demultiplexing device is disclosed. In an exemplary embodiment, the bi-directional wavelength division multiplexing/demultiplexing device comprises a diffraction grating for combining a plurality of monochromatic optical input beams into a multiplexed, polychromatic optical output beam, and for separating a multiplexed, polychromatic optical input beam into a plurality of monochromatic optical output beams; and a transmissive/reflective optical element for transmitting the plurality of monochromatic optical input beams on an optical path toward the diffraction grating, and for reflecting the plurality of monochromatic optical output beams received on an optical path from the diffraction grating.

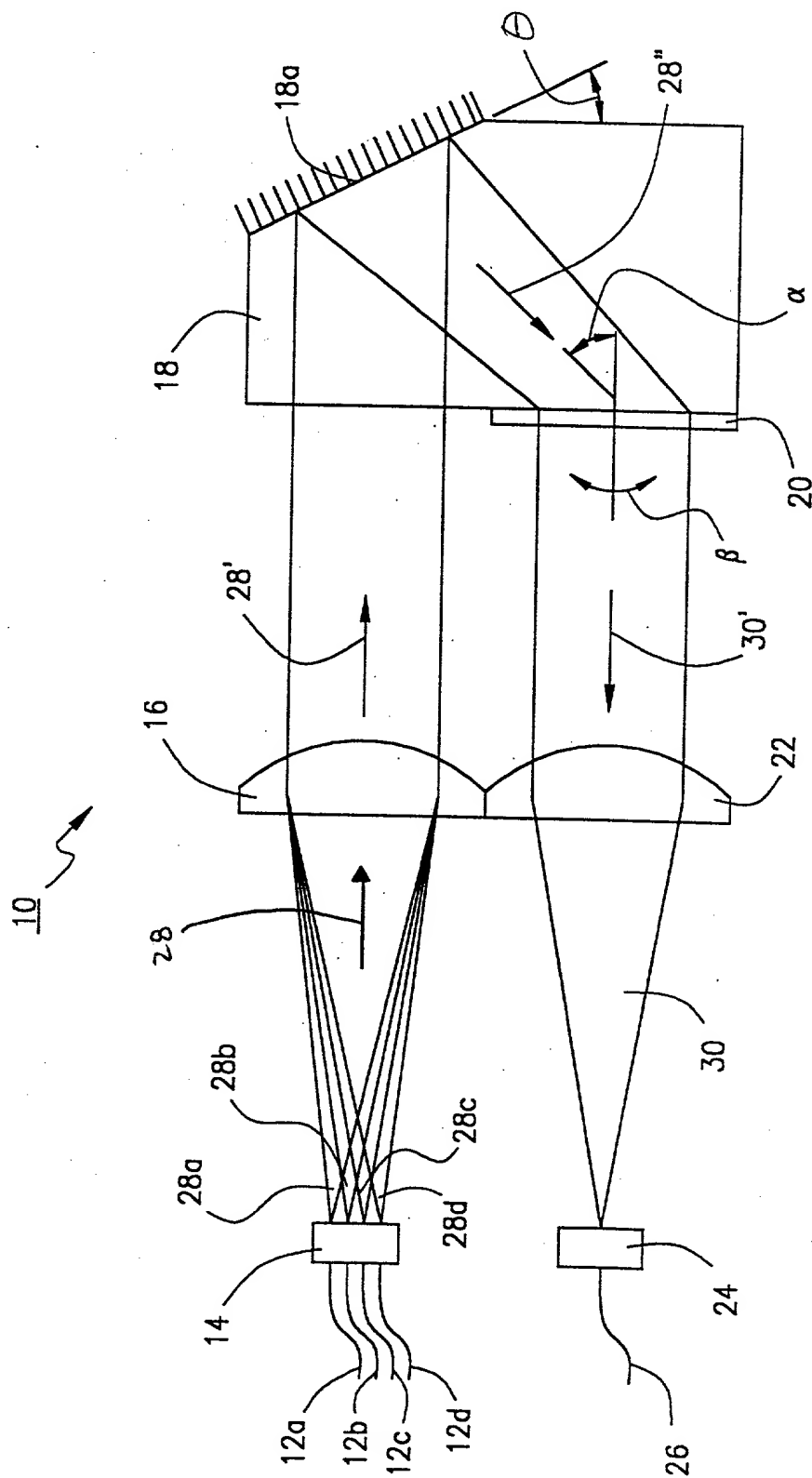


FIG. 1a

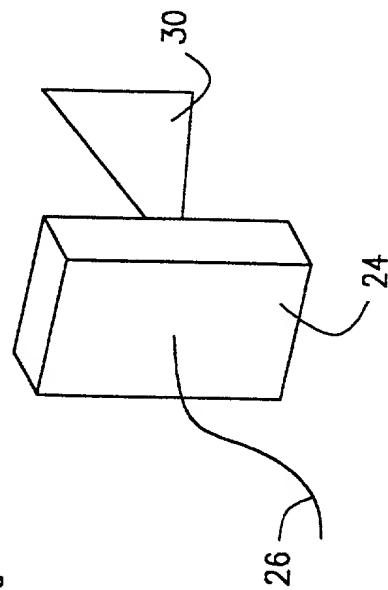
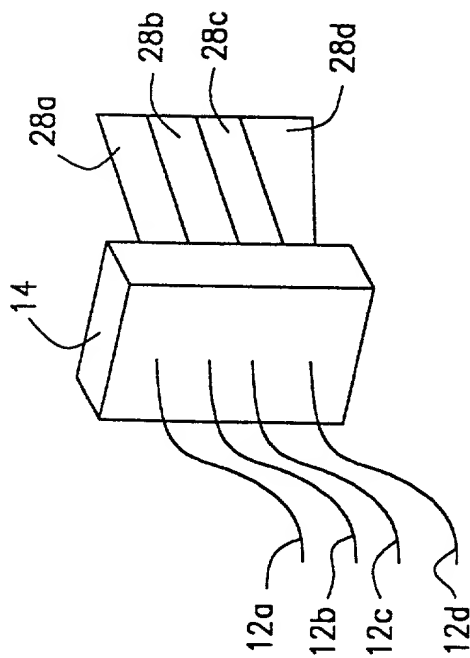


FIG. 1b

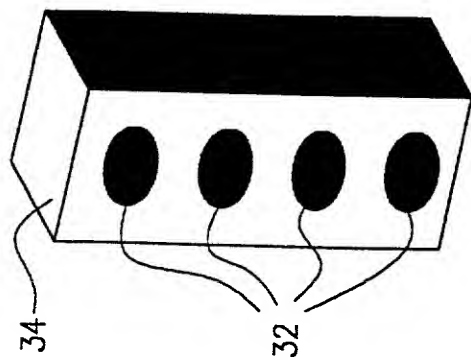


FIG. 2a

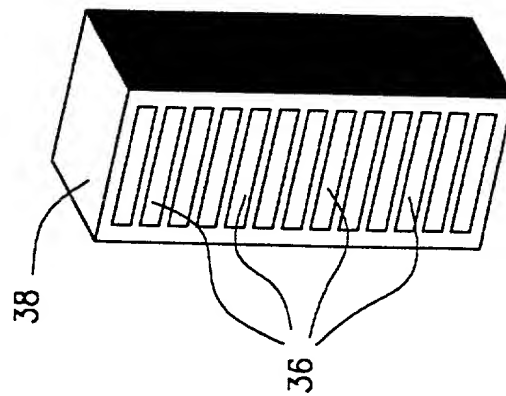


FIG. 2b

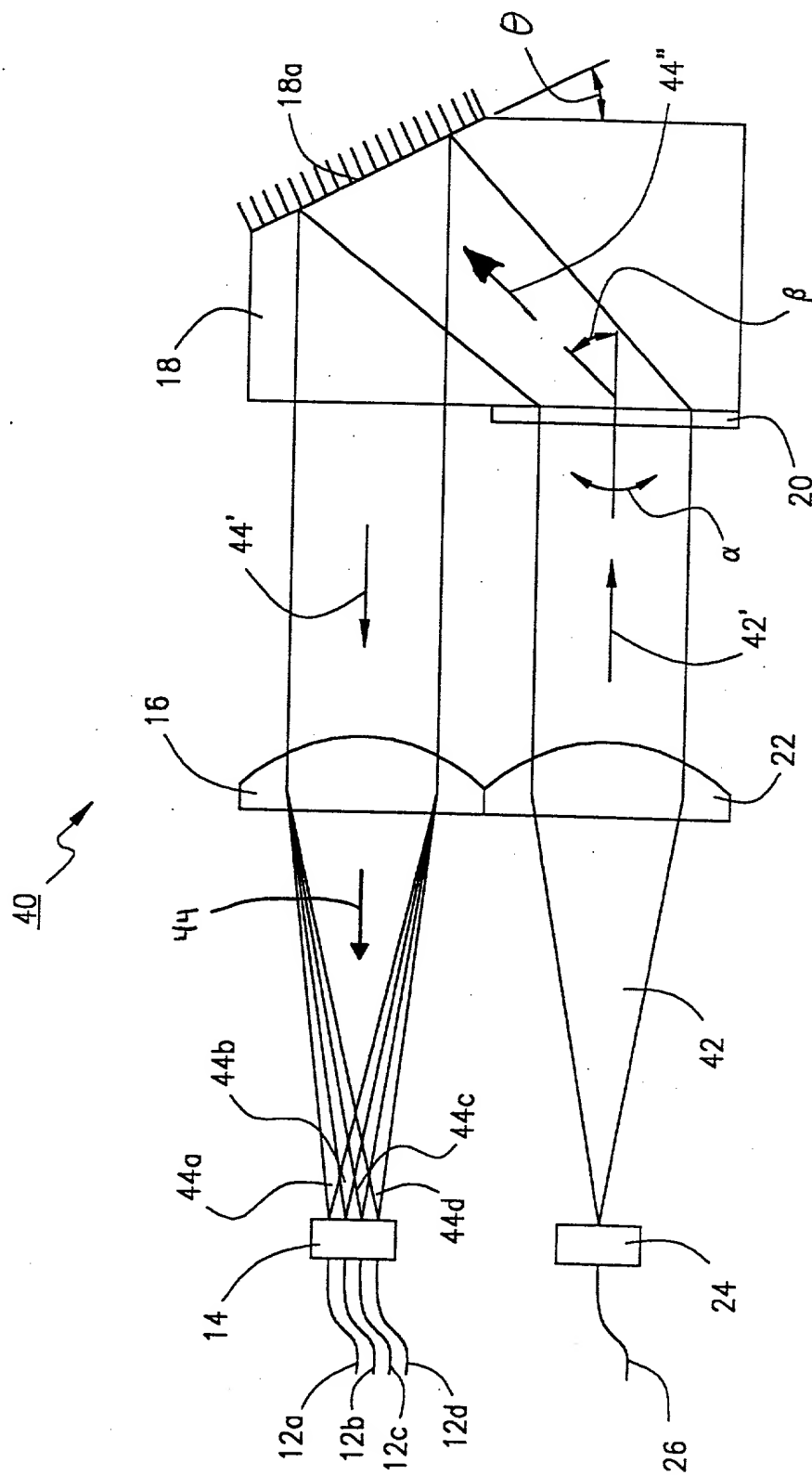


FIG. 3

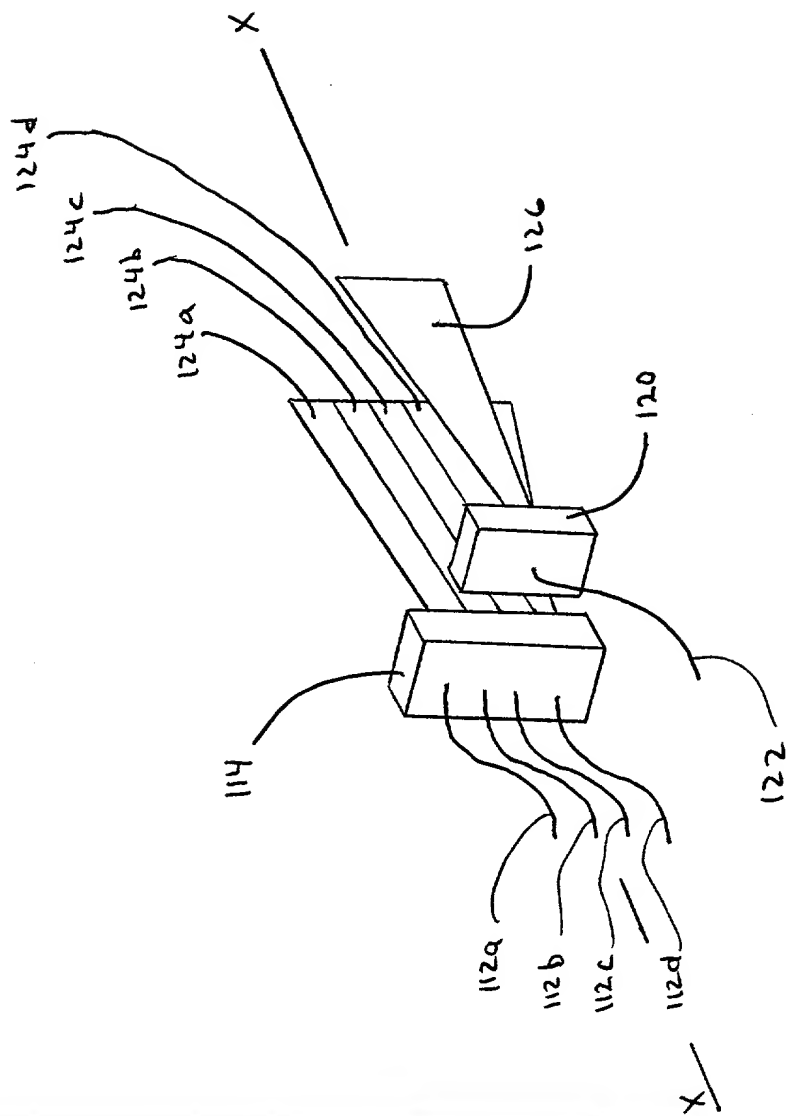
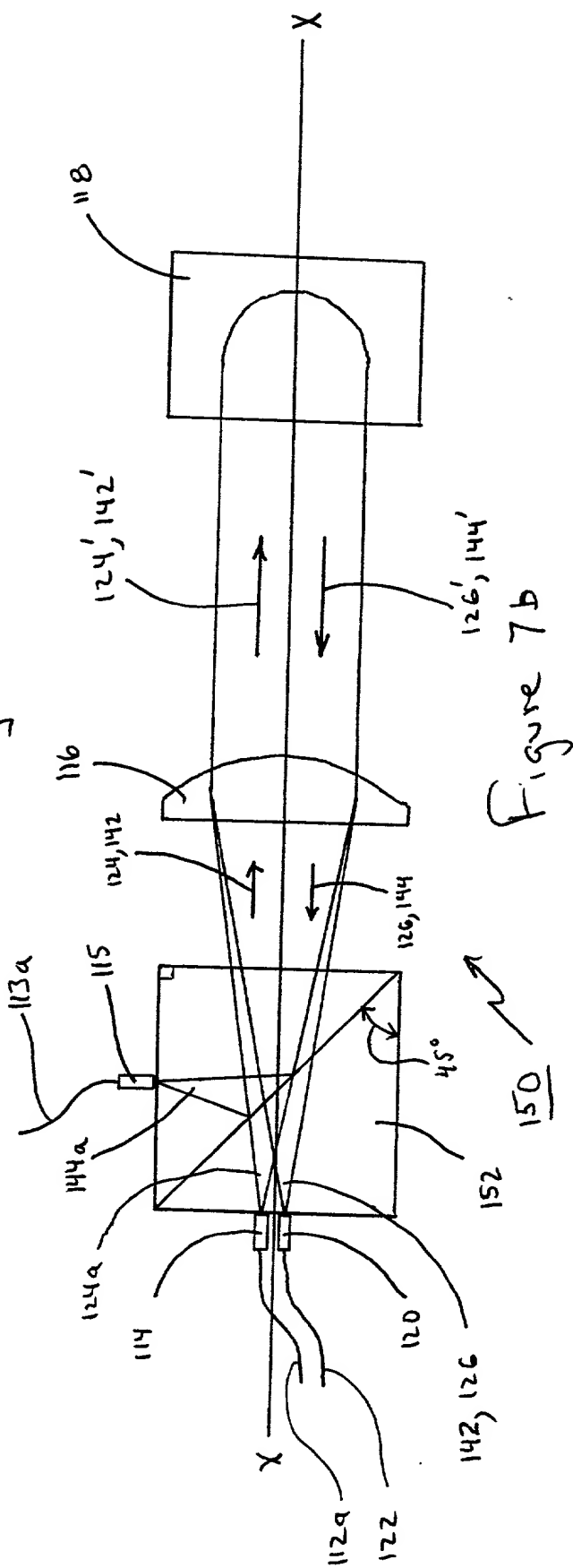
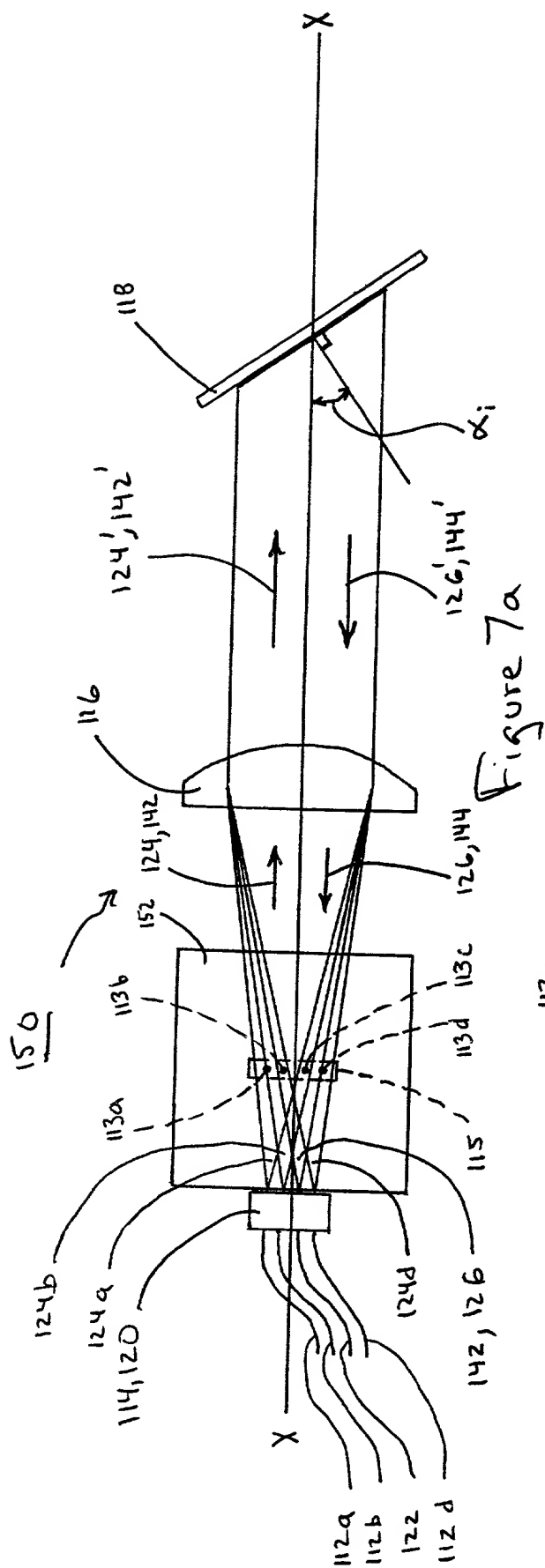


Figure 5c



COMBINED DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below next to my name; and

I believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled: "BI-DIRECTIONAL WAVELENGTH DIVISION MULTIPLEXING/DEMULTIPLEXING DEVICES", the specification of which:

(X only one) (a) X is attached hereto.
(b) _____ was filed as U.S. Patent Application No. _____ on _____, 20____, and was amended on _____, 20____ (if applicable).

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims as amended by any amendment referred to above.

I hereby acknowledge the duty to disclose to the Office all information known to me to be material to the patentability of this application as defined in 37 CFR § 1.56.

I hereby claim foreign priority benefits under 35 U.S.C. § 119 of any foreign application(s) for patent or inventor's certificate listed below, and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of any application on which priority is claimed:

Application No.	Country	Filing Date (MM/DD/YY)	Priority Claimed
_____	_____	_____	_____
_____	_____	_____	_____

I hereby claim the benefit under 35 U.S.C. § 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of 35 U.S.C. § 112, I hereby acknowledge the duty to disclose to the Office all information known to me to be material to the patentability of this application as defined in 37

Patent Application
Attorney Docket No.: 34013-00015P1
Client Reference No.: D-97001

CFR § 1.56 which became available between the filing date of the prior application and the national or PCT international filing date of this application:

Application No.	Filing Date (MM/DD/YY)	Status (Patented, Pending, Abandoned)
<u>09/257,045</u>	<u>02/25/99</u>	<u>Pending</u>
<u>09/323,094</u>	<u>06/01/99</u>	<u>Pending</u>
<u>09/342,142</u>	<u>06/29/99</u>	<u>Pending</u>
<u>09/382,492</u>	<u>08/25/99</u>	<u>Pending</u>
<u>09/382,624</u>	<u>08/25/99</u>	<u>Pending</u>
<u>09/363,041</u>	<u>07/29/99</u>	<u>Pending</u>
<u>09/363,042</u>	<u>07/29/99</u>	<u>Pending</u>
<u>09/392,670</u>	<u>09/08/99</u>	<u>Pending</u>
<u>09/392,831</u>	<u>09/08/99</u>	<u>Pending</u>

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint: Timothy G. Ackermann, Reg. No. 44,493; Benjamin J. Bai, Reg. No. P-43,481; Michael J. Blankstein, Reg. No. 37,097; Mary Jo Boldingh, Reg. No. 34,713; Margaret A. Boulware, Reg. No. 28,708; Arthur J. Brady, Reg. No. 42,356; Matthew O. Brady, Reg. No. 44,554; Daniel J. Burnham, Reg. No. 39,618; Thomas L. Cantrell, Reg. No. 20,849; Ronald B. Coolley, Reg. No. 27,187; Thomas L. Crisman, Reg. No. 24,846; Stuart D. Dwork, Reg. No. 31,103; Raymond Van Dyke, Reg. No. 34,746; William F. Esser, Reg. No. 38,053; Roger J. French, Reg. No. 27,786; Janet M. Garetto, Reg. No. 42,368; John C. Gatz, Reg. No. 41,774; Russell J. Genet, Reg. No. 42,571; J. Kevin Gray, Reg. No. 37,141; Steven R. Greenfield, Reg. No. 38,166; J. Pat Heptig, Reg. No. 40,643; Sharon A. Israel, Reg. No. 41,867 ; John R. Kirk, Jr., Reg. No. 24,477; P.

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Attorney Docket No.: 34013-00015P1
Client Reference No.: D-97001

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Attorney Docket No.: 34013-00015
Client Reference No.: D-97001

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